

Date: Wednesday, 7/11/2007 2:46:27 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LOOP
 Job Number : 33474
 Estimate Number : 11529
 P.O. Number : *N/A* Part Number : D30311
 This Issue : 7/11/2007 S.O. No. : *N/A* Drawing Number : D3031 REV A
 Prsht Rev. : NC Project Number : *N/A*
 First Issue : *N/A* Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 27949 Material : *N/A*
 Due Date : 7/18/2007 Qty: 20 Um: Each
 Written By : *[Signature]*
 Checked & Approved By : *[Signature]* 07.07.11
 Comment : Est. A 01.05.30 New Issue EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: *4150**07/07/12*

Possible supplier: -Thomas Hardware P/N TH73

- Austin Hardware P/N 6411G- *(20)*

Description: Footman Loop-

All dimensions are in inches-

Tolerances are per Dart QSI 018 unless otherwise noted

Material release note required

2.0 6411G LOOP



Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s)

Loop

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached *07/17/12*

4.0 QC6 DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK *En 07/07/23**X20*

5.0 POWDER COATING POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 *07-07-25*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes (No) DQA: R Date: 01/07/26
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 7/11/2007 2:46:27 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOOP

Job Number: 33474

Part Number: D30311

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

6/7/26 (20)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *564*

6/7/26 (20)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

20
6/7/26

Job Completion



6/7/26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

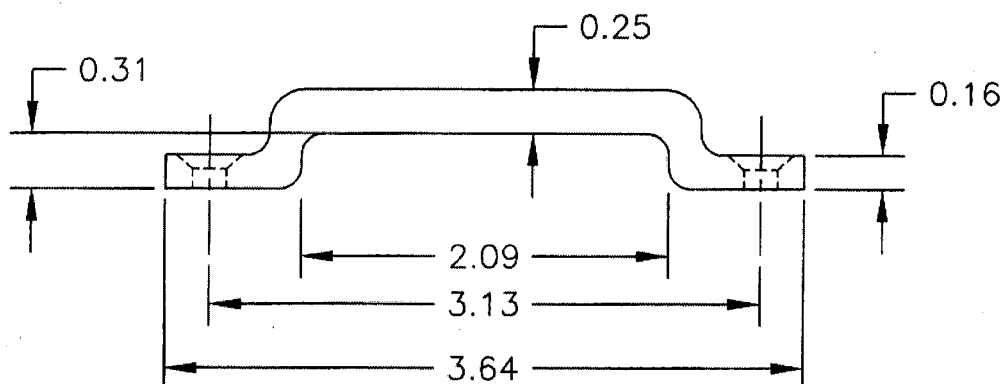
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3031	REV. A SHEET 1 OF 1
DATE 01.05.18		TITLE LOOP	SCALE 1:1
A	01.05.18	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3031-1

- 1) POSSIBLE SUPPLIERS: THOMAS HARDWARE, P/N TH73
AUSTIN HARDWARE, P/N 6411G

2) DESCRIPTION: FOOTMAN LOOP

3) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33474

RELEASED
01.05.30 #

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



CERTIFICATE OF COMPLIANCE

Billing Address:

Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7

Shipping Address:

Dart Aerospace Ltd.
1270 Aberdeen St.
Main Finished Goods Location
Hawkesbury, ON K6A 1K7

P.O. #

PO00004150
07/16/07

Our Order #:

4200667

Part Number	Description	Quantity
AH 6411-G ZN	Footman loop	20 ea.

Certificate of Compliance

It is hereby certified that the articles supplied in the above shipment on the above purchase order are in compliance with the requirements specified, and drawings applicable to the above order. It is also certified that articles supplied in the above shipment have been inspected and tested (as required), and are within the requirements of the drawings and specifications called for on the purchase order above.

SIGNED:

Bill Stankard

VP Operations

Date:

7/16/07